



Product Datasheet

Drake CF PEEK

30% Carbon fiber reinforced PEEK, Extruded Shapes

Drake CF PEEK is an industrial grade of PEEK offered for improved mechanical strength in high temperature or chemically aggressive environments. It offers the high strength and stiffness of reinforced PEEK with improved machinability and dimensional stability over other reinforced PEEK materials. It's limiting PV is twice that of unfilled PEEK. It has a wear rate that is only 50% that of unfilled PEEK. It performs well in both dry running and lubricated bearing applications. Drake BG PEEK is ideal for:

- Industrial bushings and bearings
- High temperature wear pads
- Pump wear rings

Material Notes: Drake CF PEEK is an excellent alternative to compression molded PEEK grades and is ideal for parts not requiring specific resin or Mil-Spec certification . It is not approved for direct food contact applications.

Physical Properties	Metric	English	Methods
Specific Gravity	1.41 g/cc	0.052 lb/in ³	ASTM D792
Water Absorption	0.06%	0.06 %	Immersion, 24hr; ASTM D570(2)
Water Absorption at Saturation	0.3 %	0.3 %	Immersion; ASTM D570(2)

Mechanical Properties*

Hardness, Rockwell M	100	85	ASTM D785
Hardness, Rockwell R	125	125	ASTM D785
Hardness, Shore D	90	90	ASTM D2240
Tensile Strength, Ultimate	128 MPa	18,500 psi	ASTM D638
Elongation at Break	4%	4 %	ASTM D638
Tensile Modulus	6896 MPa	1,000,000 psi	ASTM D638
Flexural Modulus	6.896 MPa	1,000,000 psi	ASTM D790
Flexural Yield Strength	179 MPa	26,000 psi	ASTM D790
Compressive Strength	193 MPa	28,000 psi	10% Def.; ASTM D695
Compressive Modulus	6900 MPa	1,000,000 psi	ASTM D695
Izod Impact (notched)	78.8J/M	1.5 ft-lb/in	ASTM D256 Type A

Thermal Properties

Melt Point	340°C	644°F	ASTMD3418
Heat Deflection Temp (264 psi)	195°C	383°F	ASTM D638
Coefficient of Linear Thermal Exp. in/in/°F	4.8x10 ⁻⁵ C ⁻¹	2.7x10 ⁻⁵ F ⁻¹	ASTM E831

*The mechanical properties of extruded shapes may differ from the values published by resin producers. Published resin data is always generated off injection molded test specimens run under near perfect conditions. Drake's extruded shape values are generated using specimens machined from actual shapes and may reflect surface imperfections from machining, enhanced crystallinity resulting from processing and fiber alignment inherent in all reinforced plastic shapes, regardless of process. For additional information on the effects of fiber alignment see Drake Fiber Orientation Diagram available on the Resource page of our website.